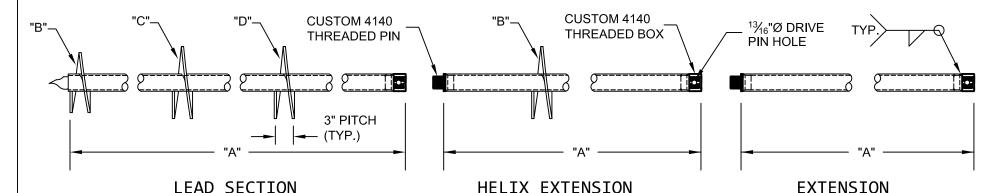
$2 \frac{7}{8}$ " Ø HELICAL PILES AND ANCHORS - THREADED CONNECTION



LEAD SECTION TABLE				
CAT.#	"A"	"B"	"C"	"D"
4368	5'-0	10"	12"	
4370	7'-0	10"	12"	
4367	7'-0	14"	16"	
4062	5'-0	8"	10"	
4050	7'-0	12"	14"	
4371	7'-0	10"	12"	14"
4360	5'-0	8"	10"	12"
5280	10'-0	6"	8"	

^{*} MULTI-HELIX ARE SPACED 3 DIAMETERS OF THE LOWER HELIX.

HELIX	EXTENSIONS	
CAT#	"A"	"B"
4385.12	5'-0	12"
4387.12	7'-0	12"
4385.14	5'-0	14"
4387.14	7'-0	14"

EXTENSIONS				
CAT#	"A"			
4385	5'-0			
4387	7'-0			
6510	10'-0			

* MIII TIHELIY APE SPACED 3 DIAMETERS

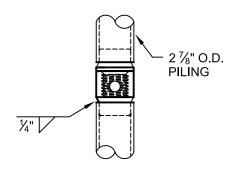
NOTES:

- 1. POLYETHYLENE COPOLYMER THERMOPLASTIC COATING PER ICC-ES AC 228.
- 2. LEAD AND EXTENSION SECTION AND PILOT POINT LENGTHS ARE NOMINAL. PILOT POINTS ARE 3".
- 3. SHAFT MATERIAL IS 2 $\frac{7}{8}$ "Ø, 0.217" WALL, MINIMUM Fy=65 KSI AND Fu=80 KSI.
- 4. HELIX BLADE MATERIAL IS HOT ROLLED, MINIMUM Fy=50 KSI AND Fu=80 KSI CARBON STEEL. PLATE THICKNESS IS AVAILABLE IN 3/8" AND 3/8" THICKNESSES.
- 5. CONNECTORS ARE 2 1/8" Ø, CUSTOM 4140 INTERNAL THREADED COUPLINGS
- 6. NOMINAL SPACING BETWEEN HELICAL PLATES IS THREE TIMES THE DIAMETER OF THE LOWER HELIX.
- 7. MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL FOR ALL MATERIALS AND MANUFACTURING PROCESSES.
- 8. ALL WELDING IS TO BE DONE BY WELDERS CERTIFIED UNDER SECTION 5 OF THE AWS CODE D1.1.
- 9. RECOGNIZED BY ICC-ES IN ESR-1854. THE REPORTED ALLOWABLE CAPACITIE MAY VARY BASED ON THE SOIL CONDITION AND PILE APPLICATION AS DESCRIBED IN ESR-1854.

STRENGTH RATING

MAX. TORQUE STRENGTH - 8,000 FT-LB
ULTIMATE CAPACITY (TENS/COMP) - 72 KIP*
ALLOWABLE CAPACITY (TENS/COMP) - 36 KIP**

- BASED ON A TORQUE FACTOR (Kt) = 9
- ** W/ SAFETY FACTOR OF 2 BEING APPLIED
- ***RECOGNIZED BY ICC-ES IN ESR-1854



CONNECTION DETAIL

